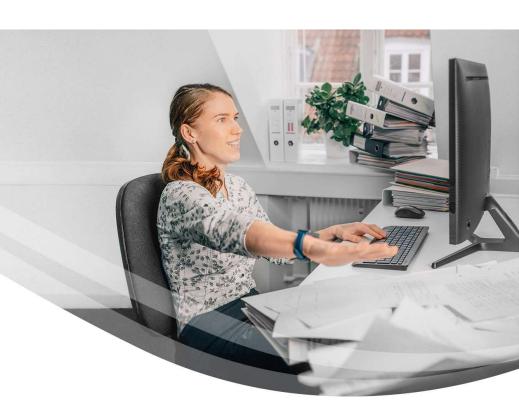


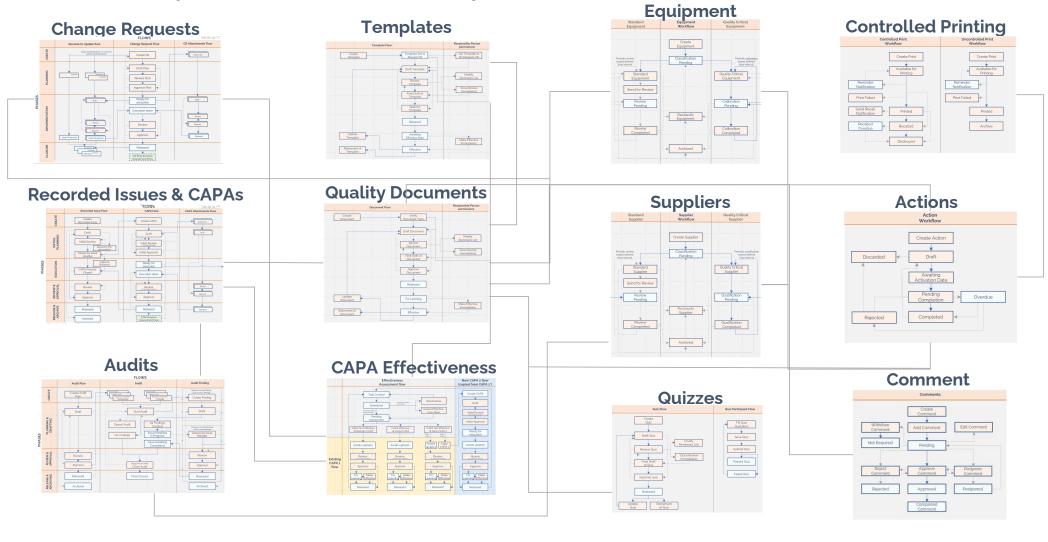
**Workflows in SimplerQMS** 



# SimplerQMS workflows

Tailored for processes in Life Science companies







# Workflow overview

Slide	Workflows	Work Instructions
4	Change Requests	WI-00035 Managing Change Requests
5	CR Effectiveness Assessment	WI-07120 Assessing Effectiveness of Change Request
6	Recorded Issues & CAPAs	WI-00046 Managing Recorded Issues and CAPAs
7	CAPA Effectiveness Assessment	WI-00047 Assessing Effectiveness of CAPA
8	Quality Documents	WI-00037 Managing Quality Documents
9	Templates	WI-00036 Managing Templates
10	Training - Quizzes	WI-01055 Creating and Managing Quiz WI-01056 Quiz Participation
11	Audits incl. Plans & Findings	WI-00045 Managing Audits
12	Equipment	WI-00042 Managing Equipment
13	Suppliers	WI-00041 Managing Suppliers
14	Controlled & Uncontrolled Printing	WI-02238 Controlled Printing
15	Action	WI-00039 Actions, Periodic Tasks and Reminder Rule
16	Comments	WI-06044 Released Document Commenting

# Change Request (CR) and CR Attachments

Draft

Await CR approval

Templates Released Products

**PHASES** 

**IMPLEMENTATION** 

CLOSURE

Await CR approval

**CR Attachments Flow** 

Approve

Released





Approve Plan

Ready for

execution

Execution done

Review

Approve

Released

**CR Effectiveness** 

Assessment Flow

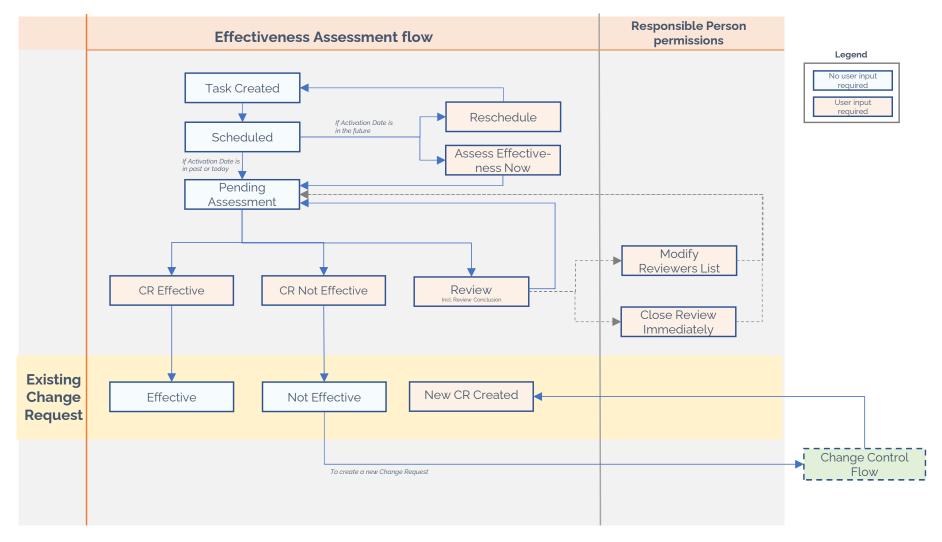
**FLOWS** 



#### **Effectiveness Assessment of Change Request**







#### **Recorded Issues\*\* with CAPAs and CAPA Attachments** Simpler **QMS FLOWS Recorded Issue Flow CAPA Flow CAPA Attachments Flow** CREATE Legend Create Create CAPA Create doc Recorded Issue Standard routes Alternative routes Draft Draft Draft INITIAL PLANNING No user input required -----Initial Review User input Initial Review required Reporting Preassessment\* Initial Approval Assess by Issue Handler **PHASES** Vigilance **EXECUTION** Ready for Change Control Reporting' execution Flow **CAPA Process** Closed **Execution done** REVIEW & APPROVAL Review Review Review Approve Approve

Released

Effectiveness

Assessment Flow

Released

6

RELEASE & ARCHIVE

Archived

Released

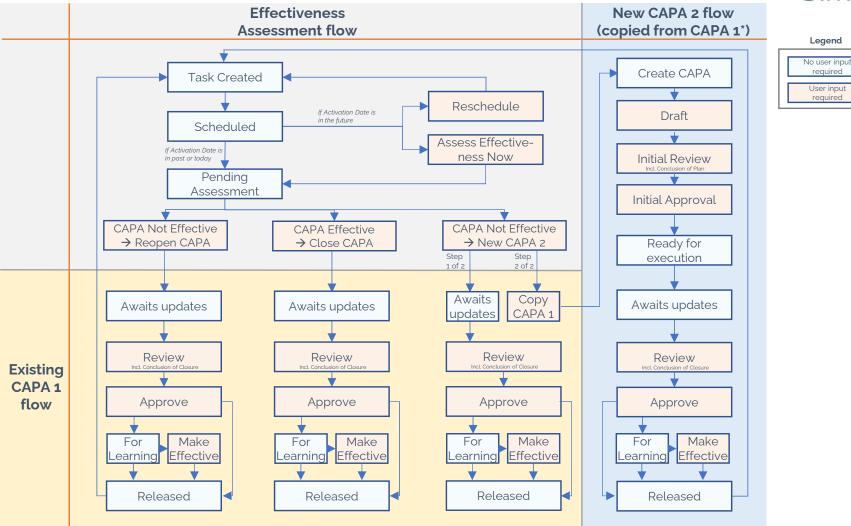
<sup>\*</sup> If Reportability on the Recorded Issue Type is set to Yes

<sup>&</sup>quot;Recorded Issues include Complaints, Nonconformances, Supplier Issues and Continuous Improvements

#### **Effectiveness Assessment of CAPAs**



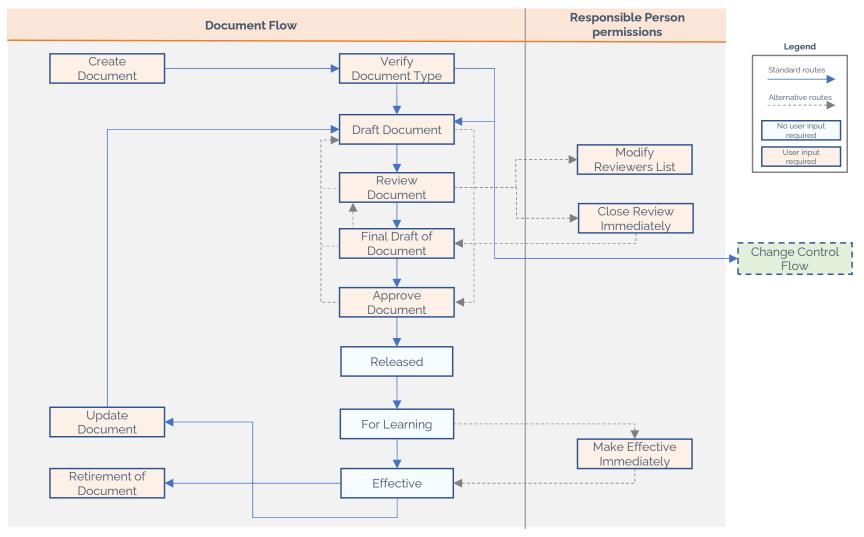
# Simpler **QMS**



<sup>7</sup> 

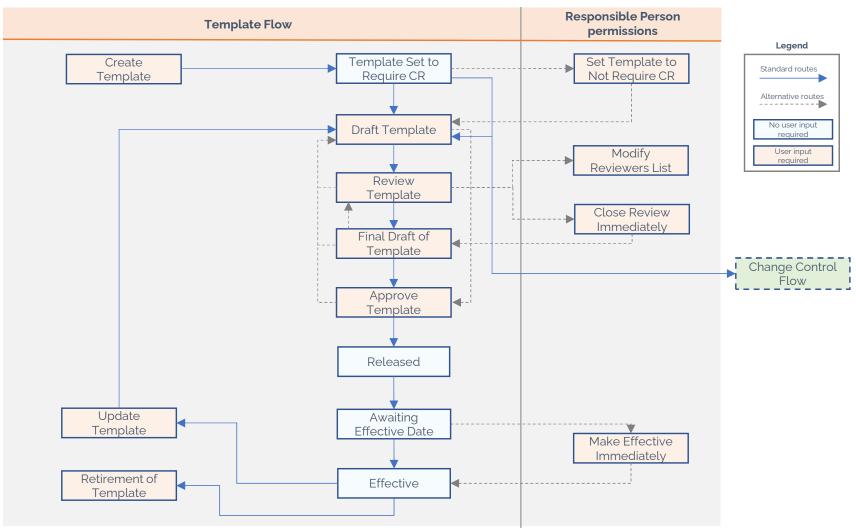
# **Quality Documents without Change Requests**





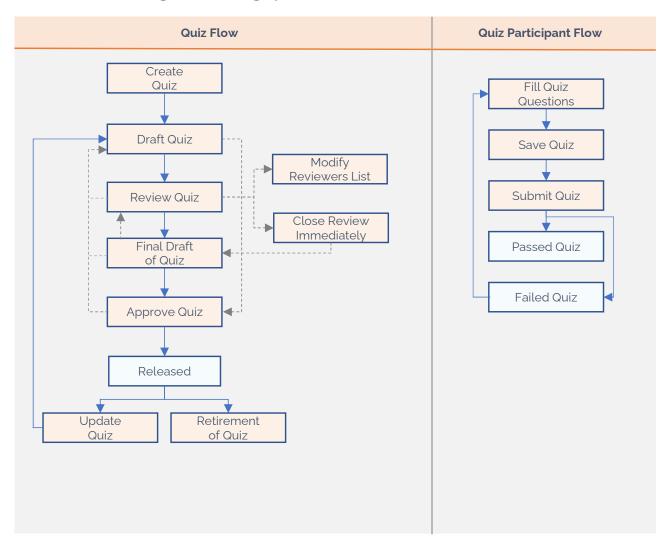
### **Templates without Change Requests**

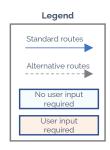




# Quizzes - creating and taking quizzes

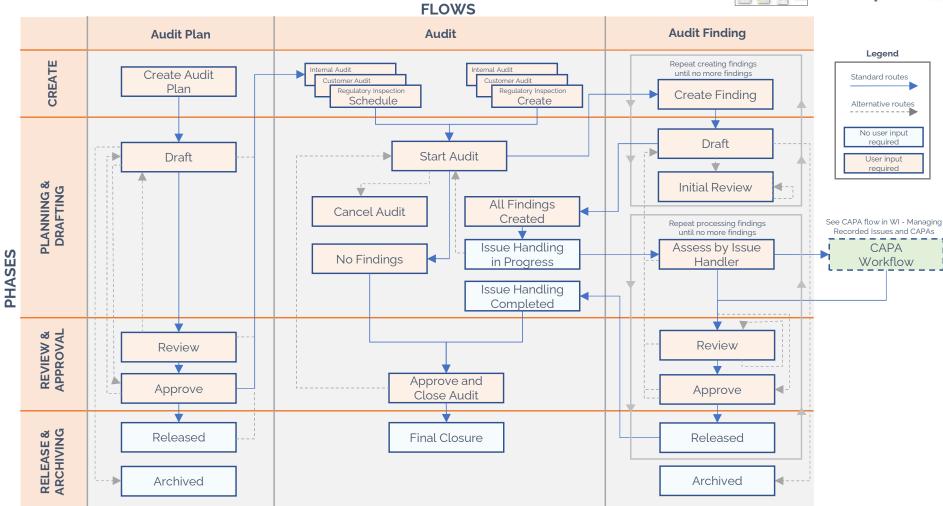






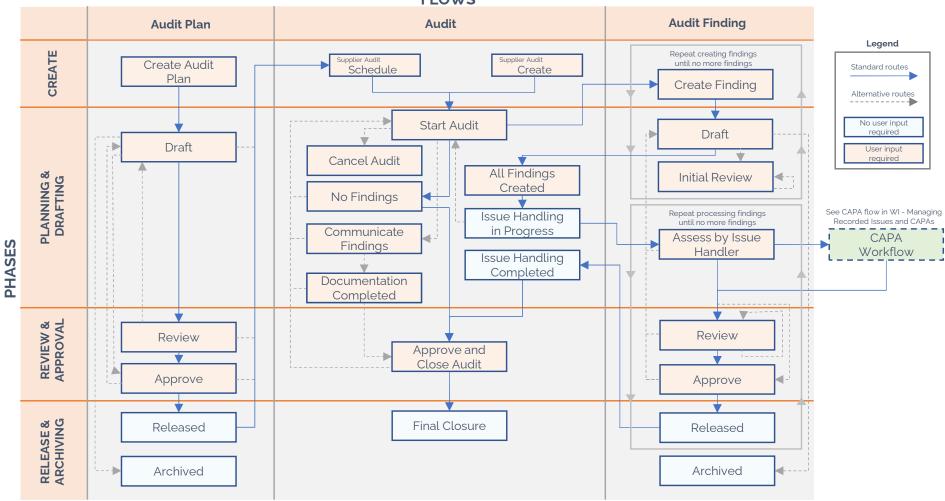
## **Audits including Audit Plans and Audit Findings**





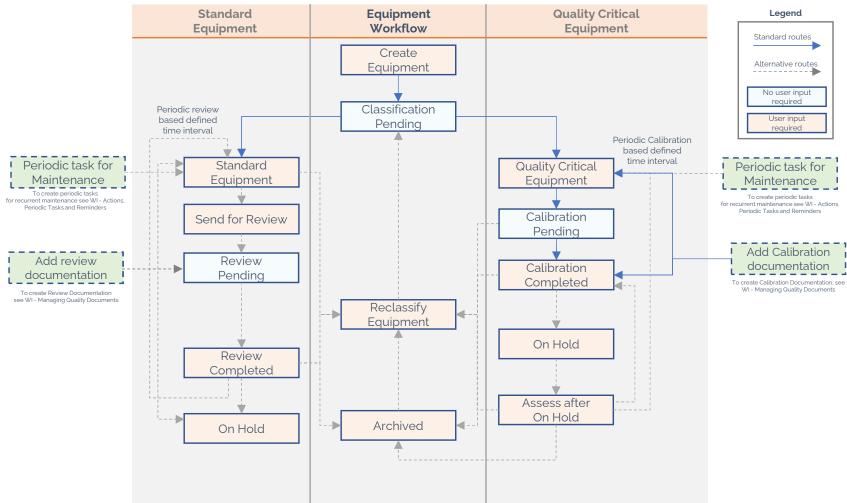
# Supplier Audits including Audit Plans and Audit Findings FLOWS





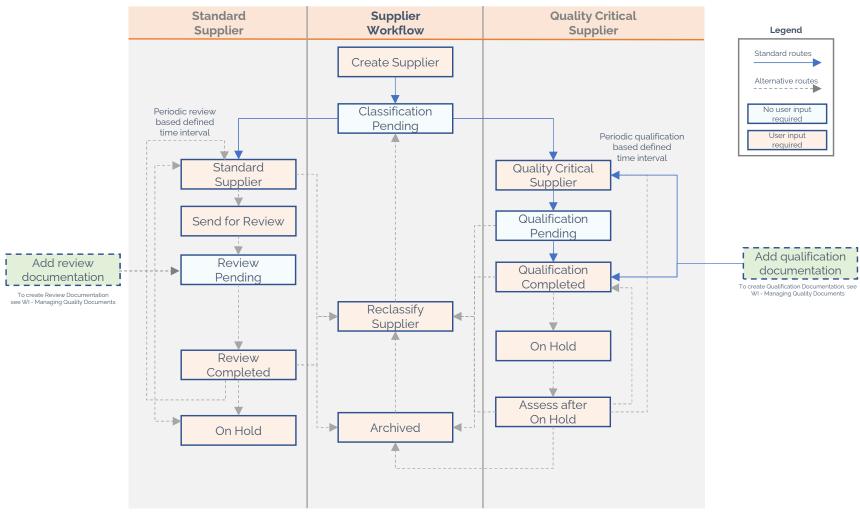
## **Equipment (Standard & Quality Critical)**





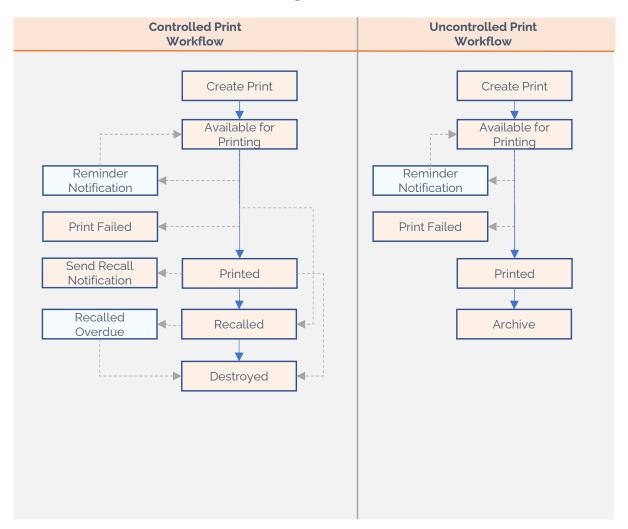
## **Suppliers (Standard & Quality Critical)**

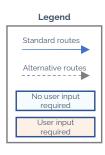




## **Controlled & Uncontrolled Printing**

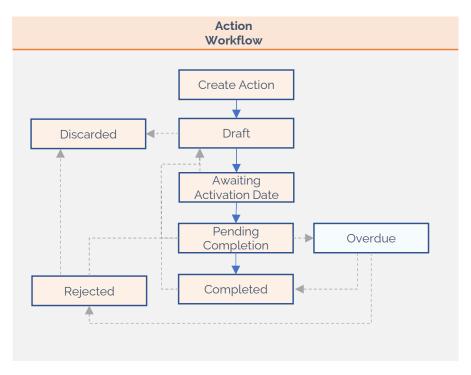


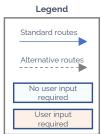




#### **Action**







#### **Guide for what Task and Action feature to use**

	Reminder Task	Periodic Task	Action (Replaces Assignments)
Frequency of task	Recurrent or One-time	Recurrent	One-time / ad- hoc
Assignment triggered	By document release	On Activation date based on scheduling values	On Activation date based on scheduling values
Location of feature	Create -> Periodic Task -> Reminder Task	Create -> Periodic Task -> Periodic Task	Create -> Action
Requires e-signature to complete	Yes	Yes	Determined by initiator
Mandatory for all assignees to complete	No, only one	No, only one	Determined by initiator
Examples / Use cases	Reminder task to print and replace a work instruction in a binder when a new is released	Recurrent task to calibrate equipment with a given time interval	Action to do x based on a conclusion of a CAPA
Notes		The "Periodic Document Review" and "Effective Assessment" is based on the Periodic Task	Will block CAPAs and CRs from being released until action is completed

#### **Comments**

